
Compound V75101 Data Sheet

Material: Fluorocarbon Rubber (FKM)
75 Durometer, Black

General Information:

FKM is a high-performance rubber that has excellent resistance to high temperature, ozone, weather, oxygen, mineral oil, fuels, hydraulic fluids, aromatics and many organic solvents and chemicals.

Cure System: *Bisphenol-cured*

Standard FKM compounds are Bisphenol cured. FKM compounds with peroxide-cured possess better acid solution resistance than the bisphenol cured, and can replace litharge-cured applied in acid solution. In Some lubricants adding a few organic amide or amine, choosing peroxide curing system Viton® will be better than bisphenol curing system.

Temperature Range: -26°C (-15°F) to 232°C (450°F)

Attributes:

Color: Black

Durometer Shore A: 75±5

Shelf-life: Unlimited

Performs Well In:


- Petroleum Products
- Fuel or blend with methanol or ethanol
- Diesel or blend with biodiesel
- Mineral oil and grease
- Silicone oil and grease
- High vacuum
- Ozone, weather and very high temp. air
- Strong acid

Doesn't Perform Well In:

- Ketones
- Low molecular weight organic acids
- Superheat steam
- Low molecular weight esters and ethers
- Phosphate ester based hydraulic fluids

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	TEST REPORT FOR COMPOUND V75101 MATERIAL: FLUOROCARBON RUBBER DUROMETER: 75 COLOR: BLACK ASTM* D2000 M4HK715 A1-11 B38 C12 C20 EF31 EO78 Z1				
	SECTION OF SPEC.	PROPERTIES	REQUIREMENTS	TYPICAL RESULTS	ASTM TEST METHOD
Z1	ORIGINAL PHYSICAL PROPERTIES				-
	Hardness, Shore A, pts		75±5	78	D2240-15
	Tensile Strength, psi, min		1500	2189	D412-16
	Elongation, min, %		175	184	D412-16
	Modulus @ 100%, psi			1110	D412-16
	Density, Mg/m ³			1.84	CNS 5341-96A
A1-11	HEAT AGE				D573-04
	70 hours at 275°C				
	Hardness Change, pts, Shore A		+10(max)	+5	
	Tensile Strength Change, %		-40(max)	-22	
	Elongation Change, %		-20(max)	+21	
B38	COMPRESSION SET				D395-18B
	22 hours at 200°C, %		50%(plied)(max)	12.6	
C12	OZONE RESISTANCE				D1171-18
	50pphm, 70 Hrs @ 40°C, %		no-crack	pass	
C20	OUTDOOR AGING RESISTANCE				D1171-18
	-		no-crack	pass	
EF31	ASTM FUEL C RESISTANCE				D471-16a
	70 hours at 23°C				
	Hardness, Shore A		±5	-1	
	Tensile Strength Change, %		-25(max)	-7	
	Elongation Change, %		-20(max)	-3	
EO78	ASTM NO. 101 OIL				D471-16a
	70 hours at 200°C				
	Hardness, Shore A		-15 to +5	-6	
	Tensile Strength Change, %		-40(max)	-9	
	Elongation Change, %		-20(max)	+2	
	Volume Change, %		0 to +15	+9.2	

*American Society for Testing and Materials

Information within this report is believed to be accurate and reliable. However, Global O-Ring and Seal makes no warranty, expressed or implied, that parts supplied in this material will perform satisfactorily in specific applications. It's the customer's responsibility to evaluate prior to use.

Date: 3/5/2020