MATERIAL DATA SHEET

Global O-Ring and Seal, LLC

COMPOUND	V75-B104	**MATERIAL**	FKM
DUROMETER	75 Shore A	**COLOR**	Black
DESIGNATION	Viton ETP	**REPORT DATE**	2020-01-14
TEMP RANGE	-15°C (5°F) to 220°C (428°F)	**CURE SYSTEM**	Peroxide
SPECIFICATION	ASTM D2000 M2HK810 A1-10 B37 EF31 EO78 EO88 Z1		

PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
(Z1) Hardness (Shore A)	D2240-15$^{\varepsilon 1}$	–	Shore A	**77**	75 ±5
Tensile Strength	D412-16	–	MPa (PSI)	**13.9 (2,012)**	10 (1,450) min
Elongation at Break	D412-16	–	%	**265**	150 min
100% Modulus	D412-16	–	MPa (PSI)	**6.68 (969)**	–
Density	CNS 5341-96, Method A	–	Mg/m^3	**1.88**	–

A1-10 – HEAT RESISTANCE

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
Hardness Change	D573-04	70 Hrs @ 250°C (482°F)	points	**5**	10 max
Tensile Strength Change	D573-04	70 Hrs @ 250°C (482°F)	%	**4**	-25 max
Elongation Change	D573-04	70 Hrs @ 250°C (482°F)	%	**2**	-25 max
Weight Change	D573-04	70 Hrs @ 250°C (482°F)	%	**-1.8**	–

B37 – COMPRESSION SET

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
Compression Set	D395-18, Method B	22 Hrs @ 175°C (347°F) (plied)	%	**43.8**	50 max

EF31 – FLUID RESISTANCE, ASTM FUEL C RESISTANCE

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
Hardness Change	D471-16a	70 Hrs @ 23°C (73°F)	points	**-3**	±5
Tensile Strength Change	D471-16a	70 Hrs @ 23°C (73°F)	%	**-20**	-25 max
Elongation Change	D471-16a	70 Hrs @ 23°C (73°F)	%	**-5**	-20 max
Volume Change	D471-16a	70 Hrs @ 23°C (73°F)	%	**6.9**	0 to 10

E078 – FLUID RESISTANCE, ASTM NO. 101 OIL

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
Hardness Change	D471-16a	70 Hrs @ 200°C (392°F)	points	**-13**	-15 to 5
Tensile Strength Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**-20**	-40 max
Elongation Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**6**	-20 max
Volume Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**13.8**	0 to 15

E088 – FLUID RESISTANCE, HATCO 7700 OIL

PROPERTY	TEST METHOD	CONDITION	UNITS	RESULT	REQUIREMENT
Hardness Change	D471-16a	70 Hrs @ 200°C (392°F)	points	**-11**	-15 to 5
Tensile Strength Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**-15**	-40 max
Elongation Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**-2**	-20 max
Volume Change	D471-16a	70 Hrs @ 200°C (392°F)	%	**10.8**	25 max

ADDITIONAL APPROVALS

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Data shown is based on supplier testing of compound slabs/buttons and is provided for general reference only.